

IFAC – Cigré Symposium on  
Power plants & power systems control  
Brussels, April 26-29, 2000

---

Session on  
Control concepts for conventional and non-conventional power plants

# Black-startup simulation of a repowered thermoelectric unit

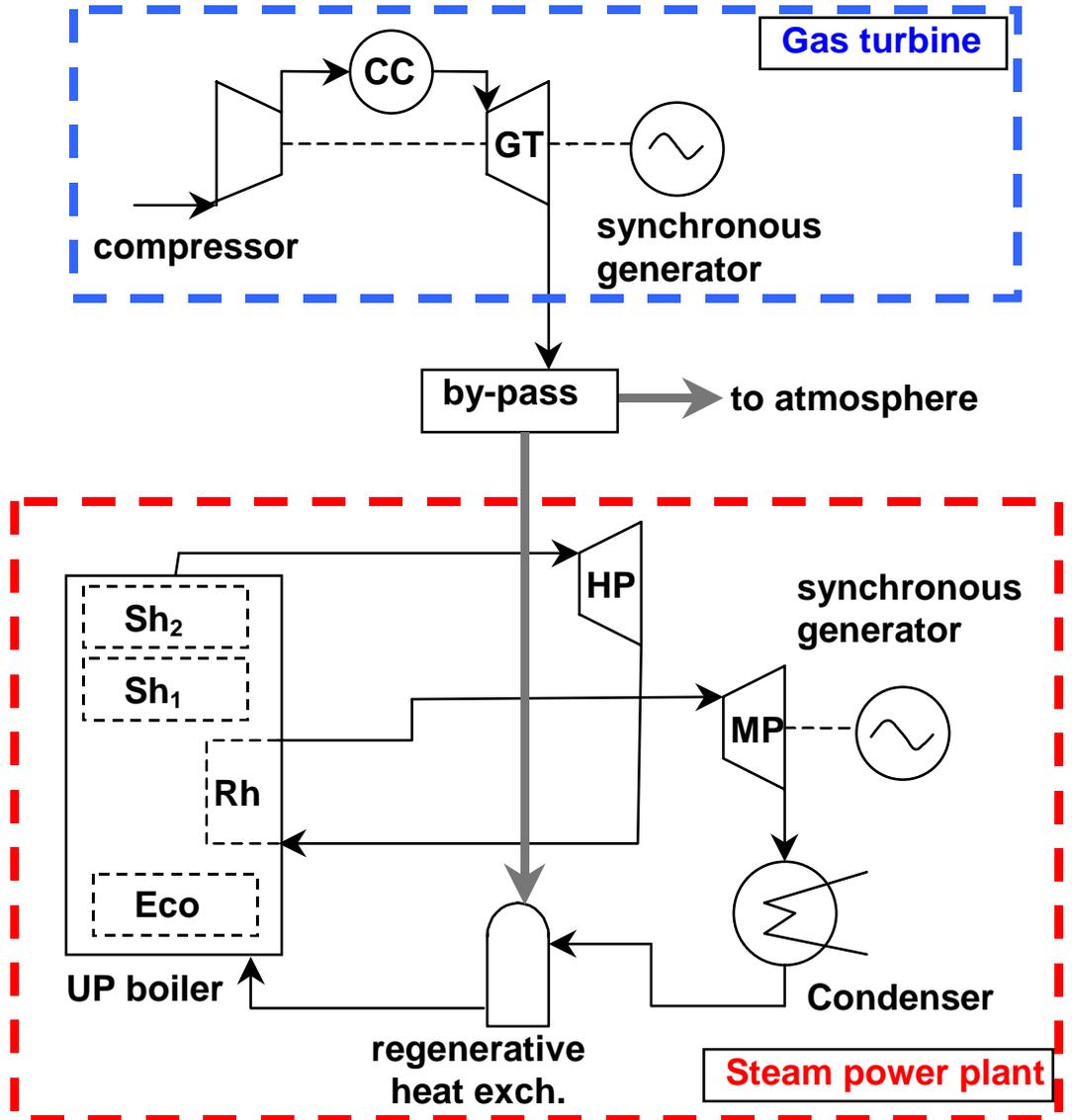
A. Borghetti \* G. Migliavacca ^ C.A. Nucci \* S. Spelta ^

\* Department of Electrical Engineering, University of Bologna, Italy

^ CESI S.p.A. (ENEL Group) Milan, Italy

# A typical ENEL repowering project

## Introduction



120 MW gas turbine

320 MW  
once through UP boiler

# The problem to be studied

---

- Possibility to use a local repowering TG to perform a black start operation on a UP-steam unit without feeding auxiliaries from the network. This could:
  1. Spare precious time if load rejection on SPP fails
  2. Avoid SPP auxiliaries feeding from network, complex operation involving personnel on large geographical areas.
  3. Allows to the group TG/SPP to feed at last other power stations, helping to restore the network as fast as possible

# The simulation environment

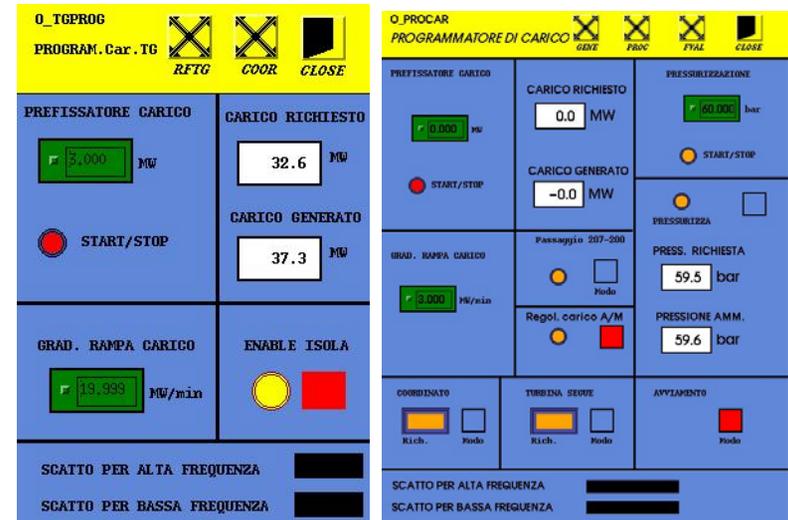
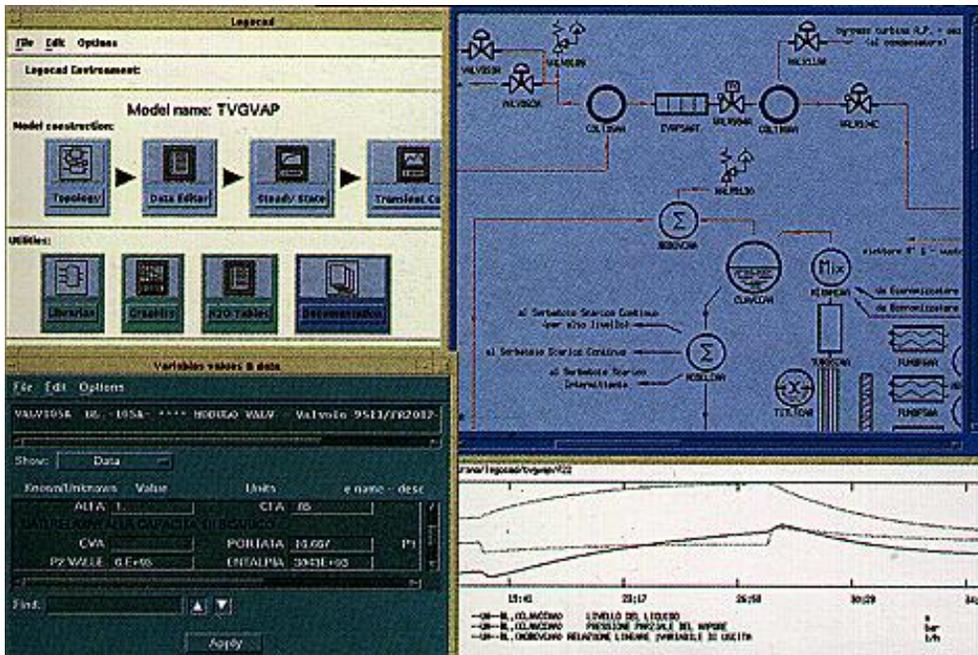
## The simulator

CESI has developed a real time **simulation environment**, named ALTERLEGO.

Its core consists of:

- an **efficient and reliable implicit solver** of large sets of algebraic-differential equations,
- **CAD-like user-friendly tools** for building and managing models
- a **large library of mathematical models** in the field of energy production processes.

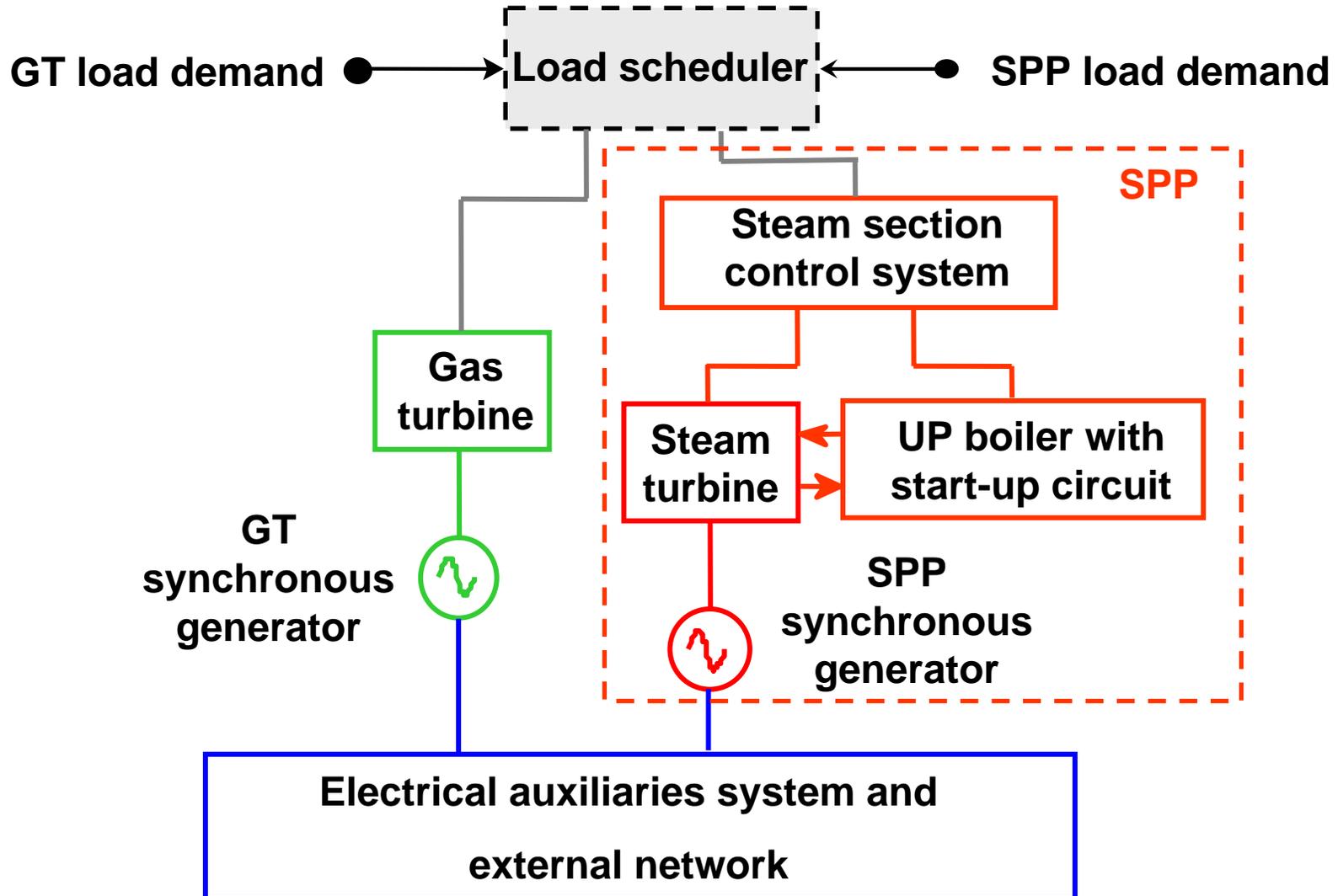
A **run-time executive** enables to run together the various parts and the MMI.



ALTERLEGO man machine interface

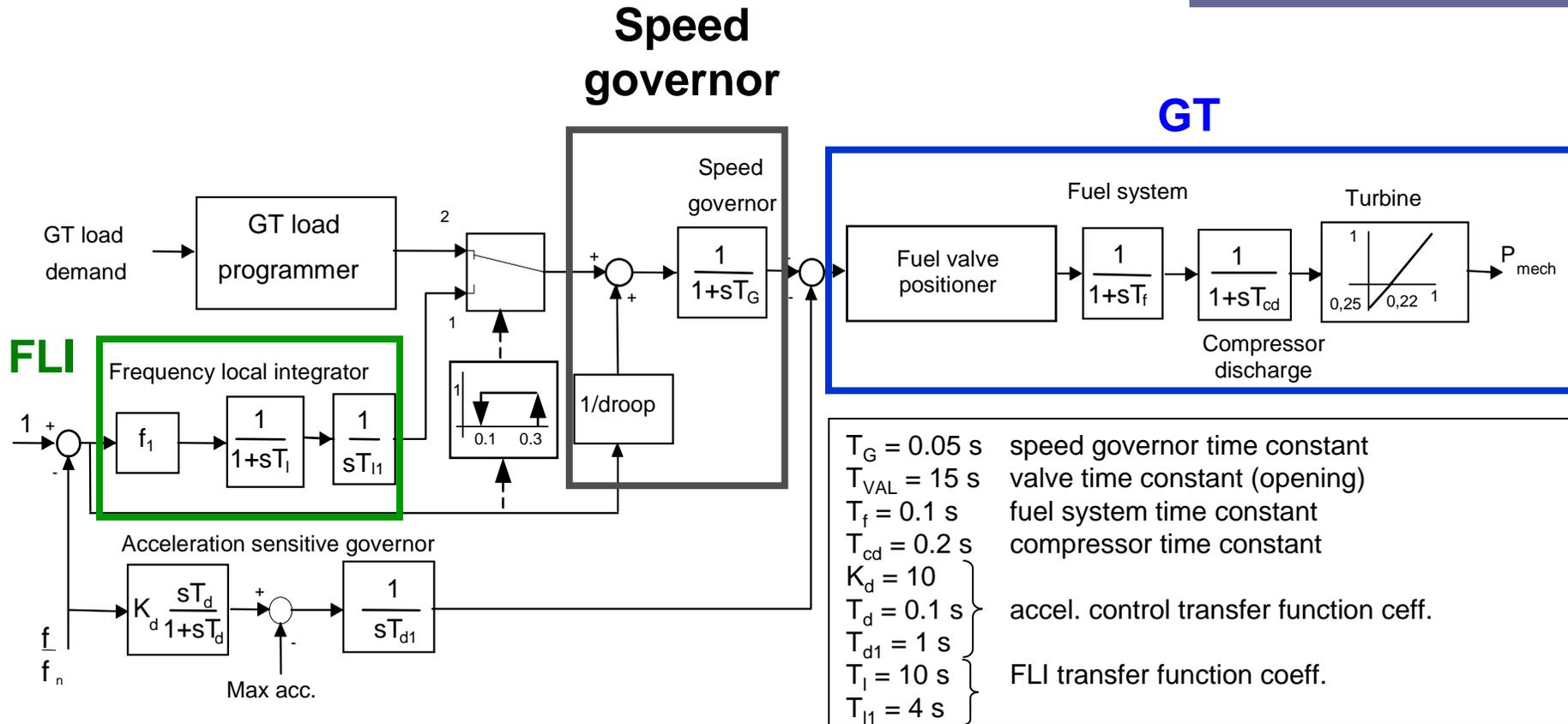
# Simulator structure

The simulator



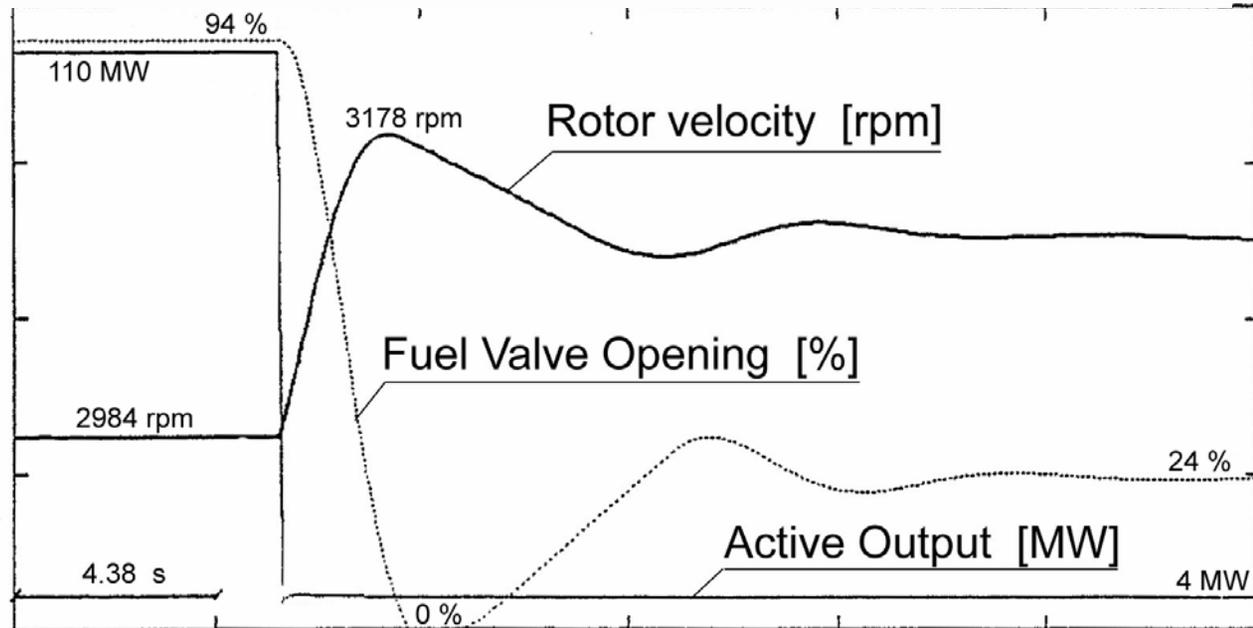
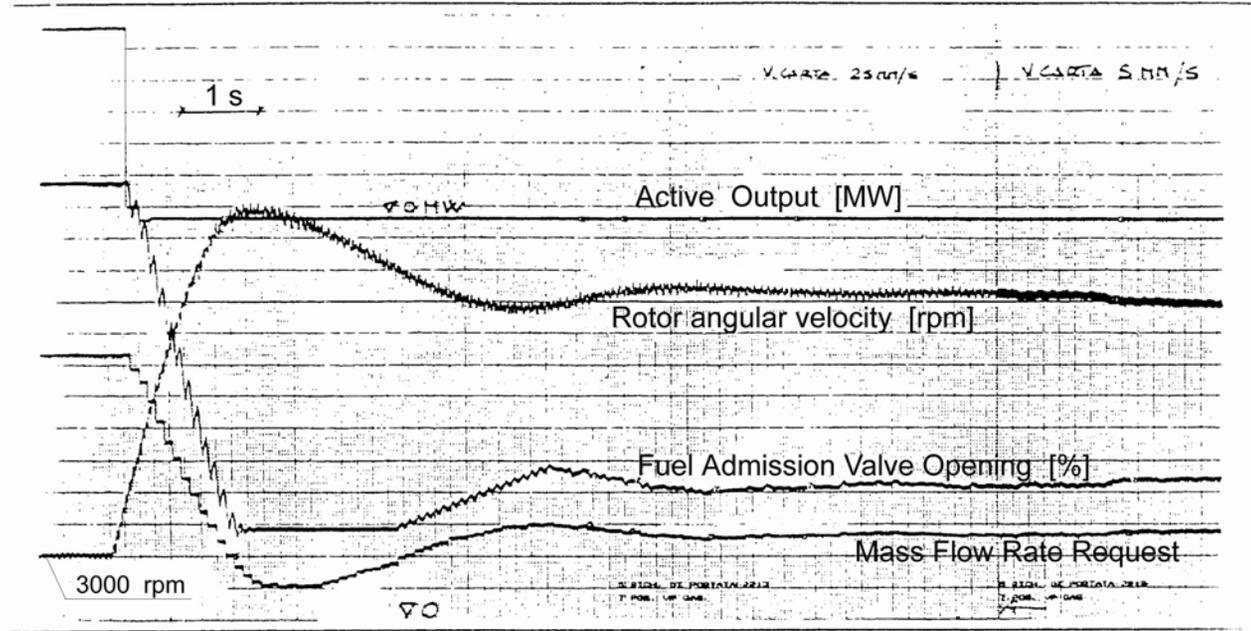
# Gas turbine and its control

## The simulator



- The temperature control is not represented and it is approximated by reducing the maximum fuel limit.
- The fuel valve positioner has two different actuation speed.
- Valve position 22%  $\Rightarrow$  balance between gas turbine and compressor power

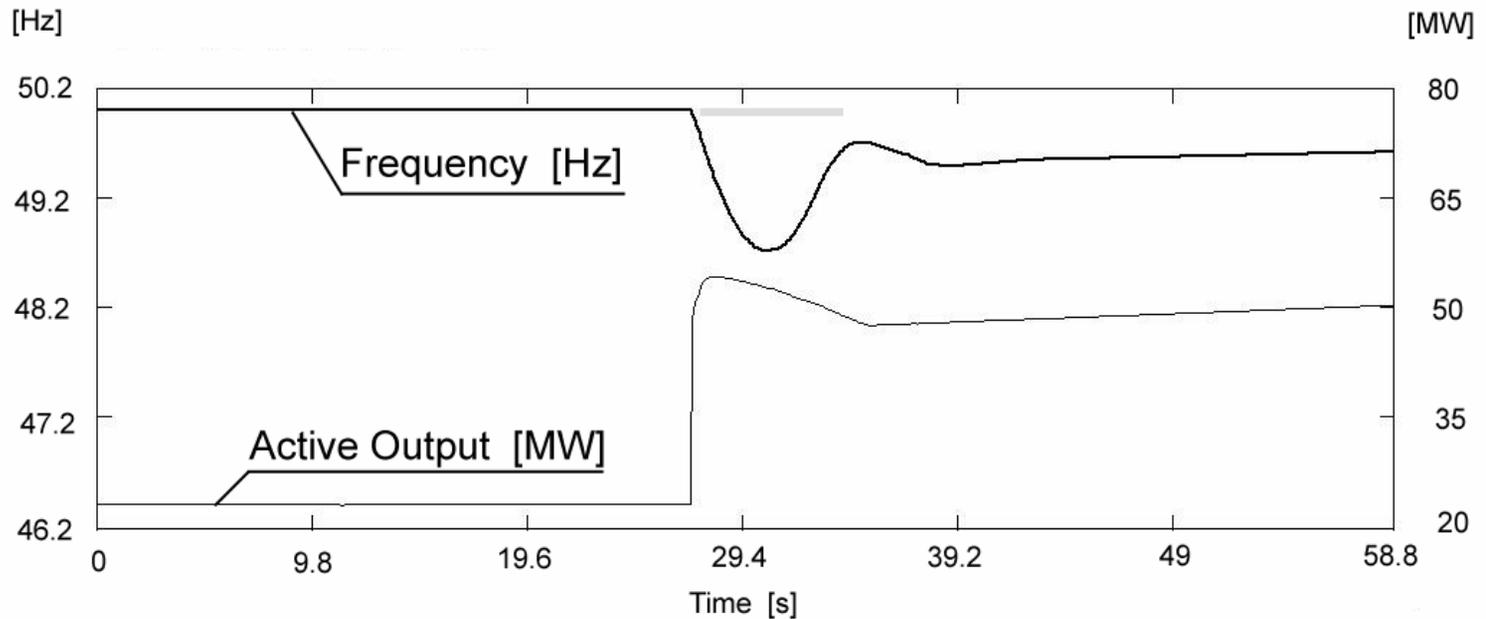
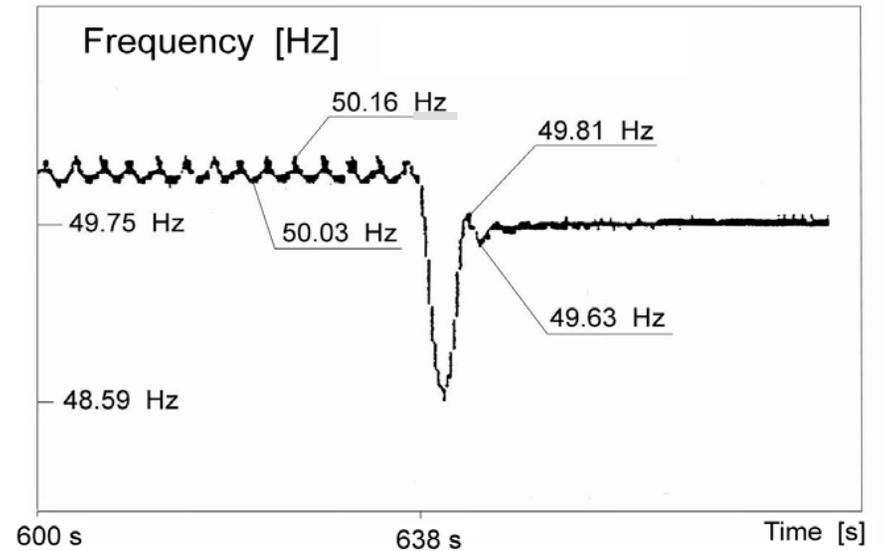
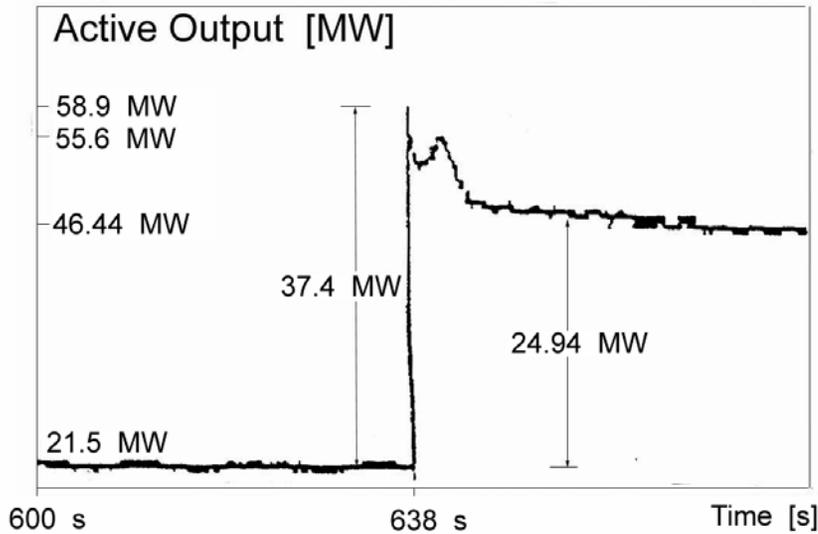
# GT model validation



The simulator

# GT model validation

The simulator



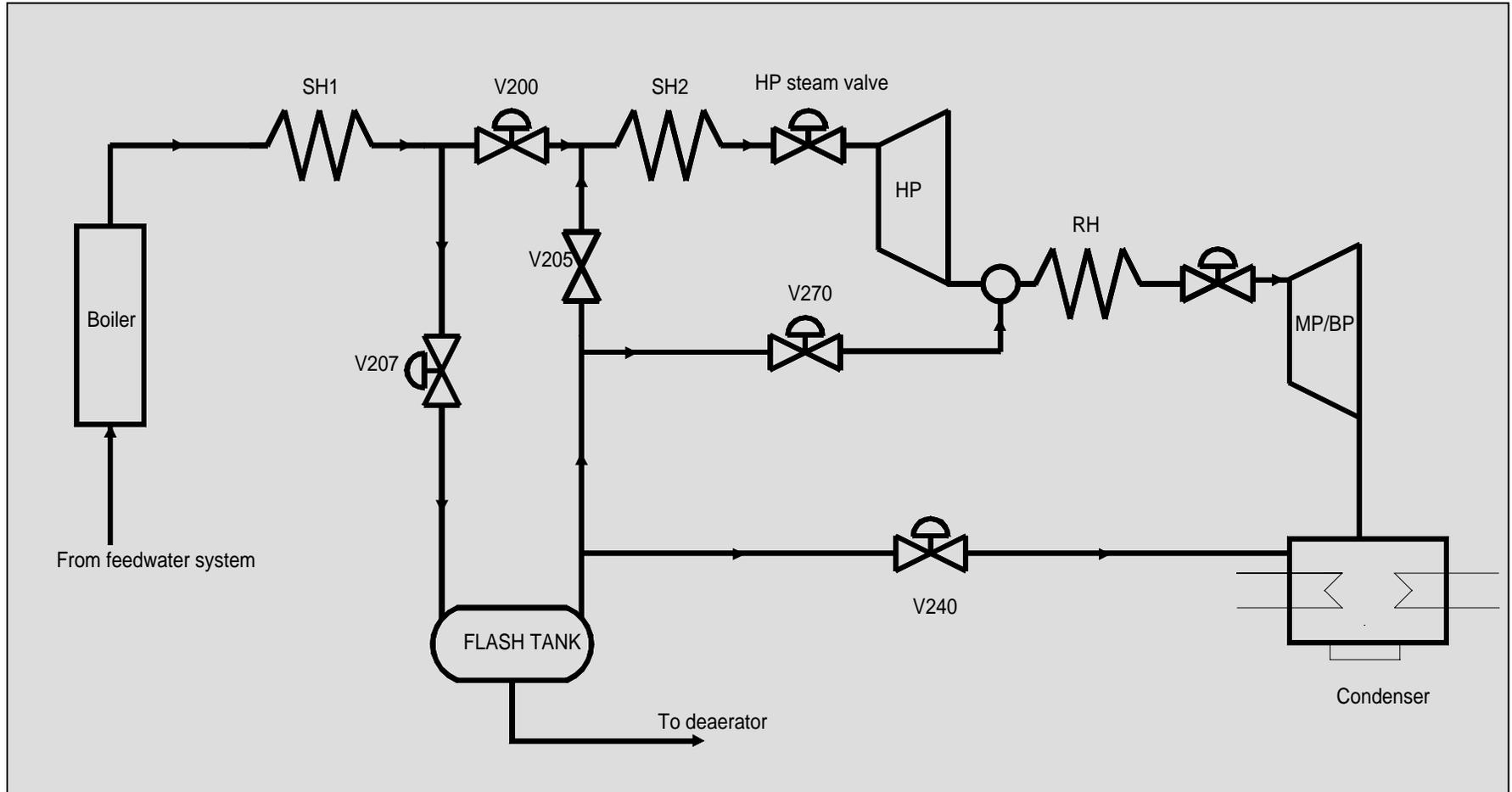
# UP Boiler: main assumptions

## The simulator

- Thermal balance equations are not represented: load connections generate  $\Delta T_{\max} = 5-10 \text{ C}$
- Feedwater flow rate proportional to fuel flow rate at each load
- Steam production proportional to feedwater flow rate; time constant greater at diminishing loads
- Neglected F.T. drainings (but oil was increased by program at low load)
- Mass accumulation has been considered in: SH1, FT, SH2

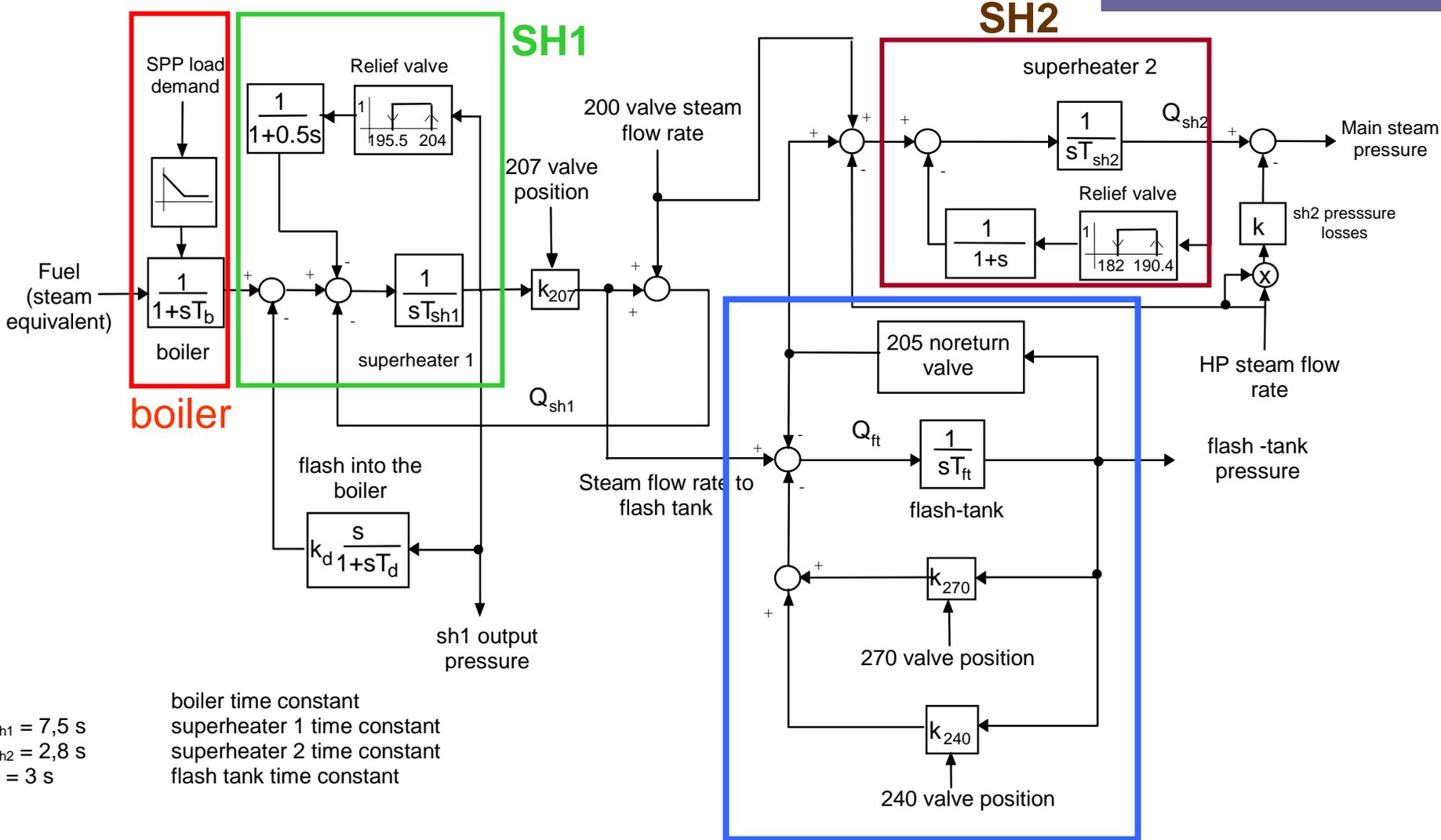
# UP Boiler

The simulator



# UP Boiler

The simulator



$T_b$   
 $T_{sh1} = 7,5 \text{ s}$   
 $T_{sh2} = 2,8 \text{ s}$   
 $T_{ft} = 3 \text{ s}$

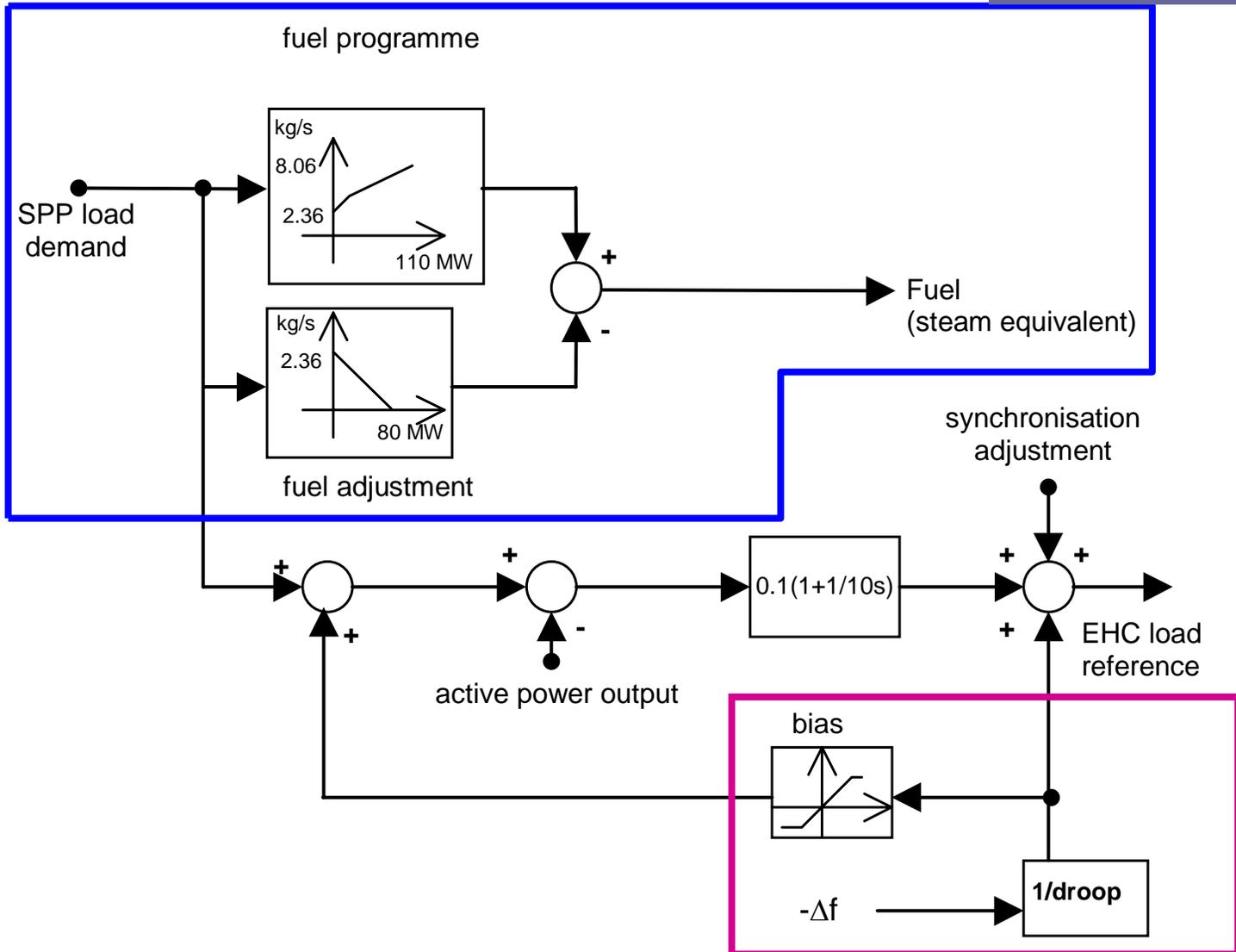
boiler time constant  
 superheater 1 time constant  
 superheater 2 time constant  
 flash tank time constant

Start-up circuit

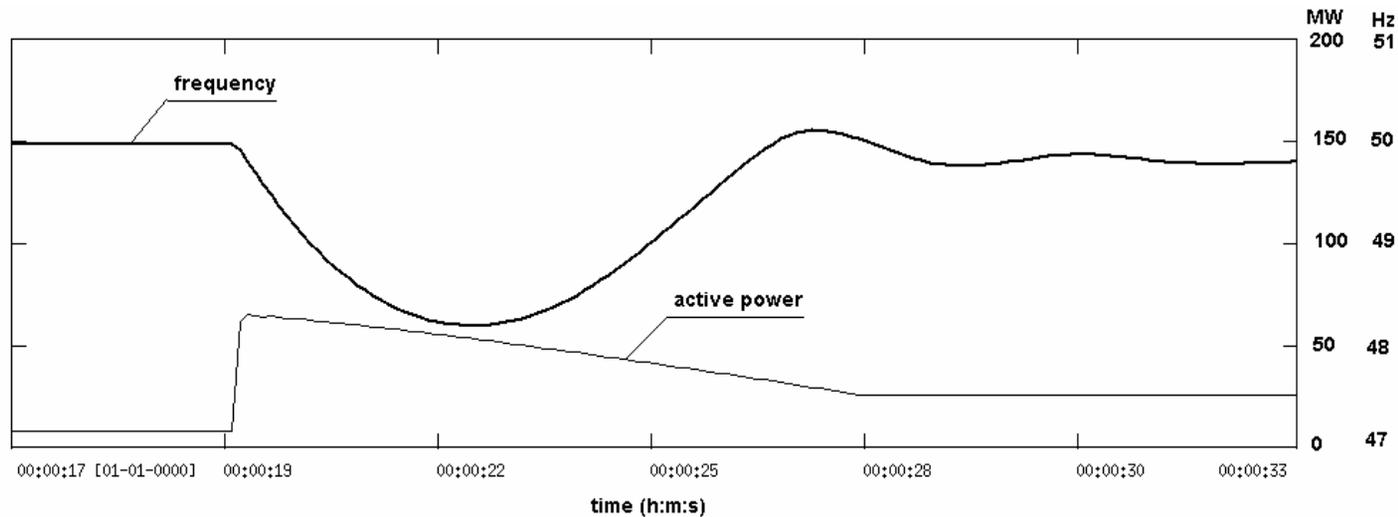
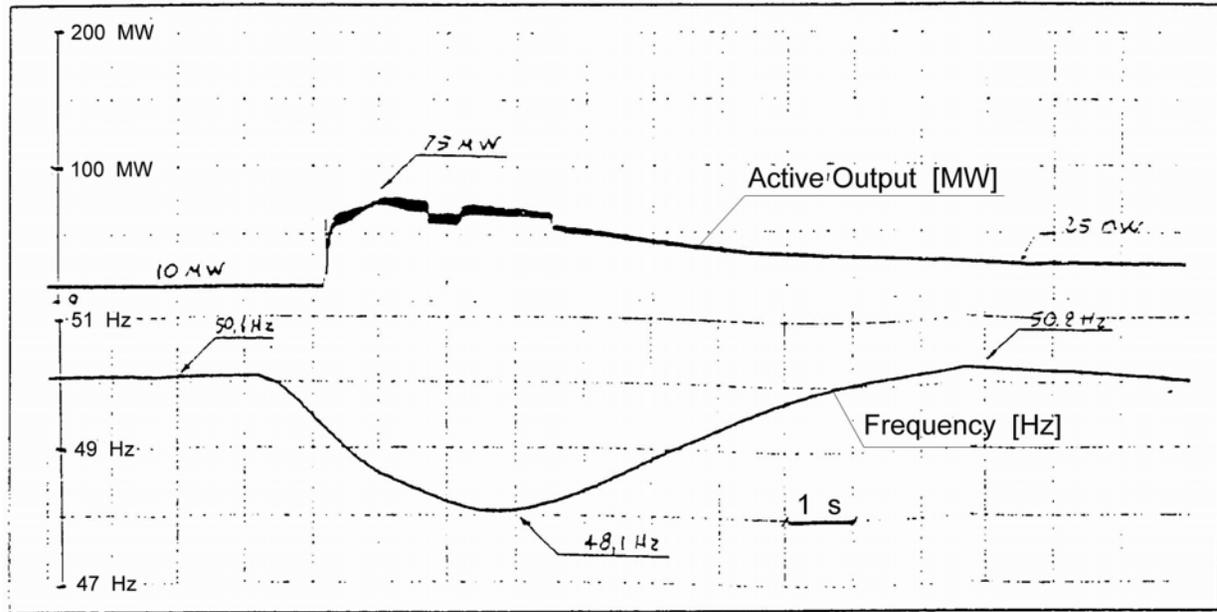


# Start-up control mode

Control system



# SPP model validation



The simulator

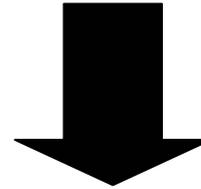
# Additional control system during restoration

TG: greater time constant between fuel and power

The power is immediately available

SPP smaller time constant between  $\theta_{amm}$  and power

Great "inertia" between fuel and steam production

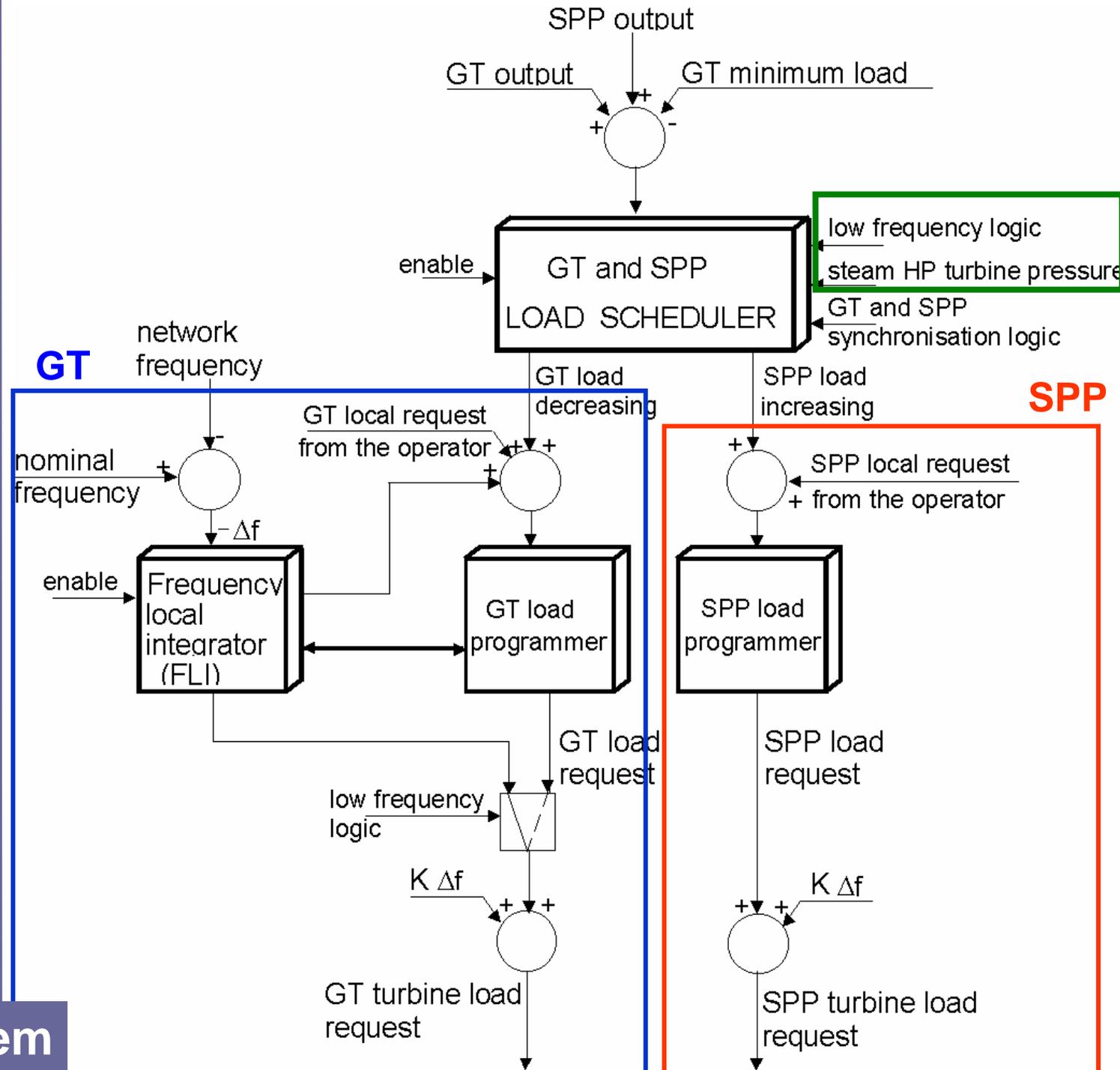


Using TG to take load rapidly and bring to zero the frequency error (FLI)

When frequency and boiler pressure are correct, unload TG in favor of SPP so that TG preserves enough margin for subsequent load connections

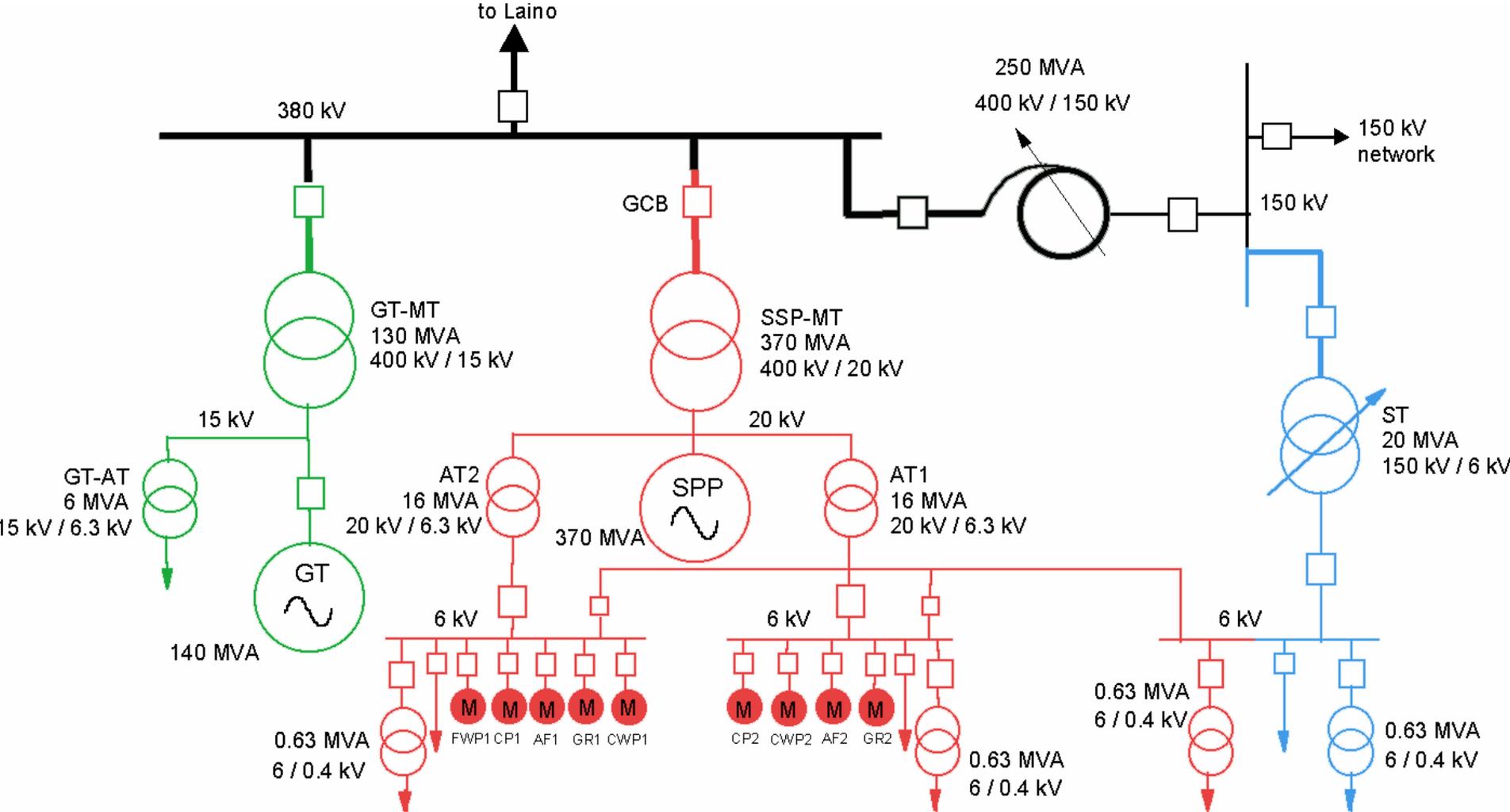
# Additional control system during restoration

## Control system



# Auxiliaries' electrical system

The simulator

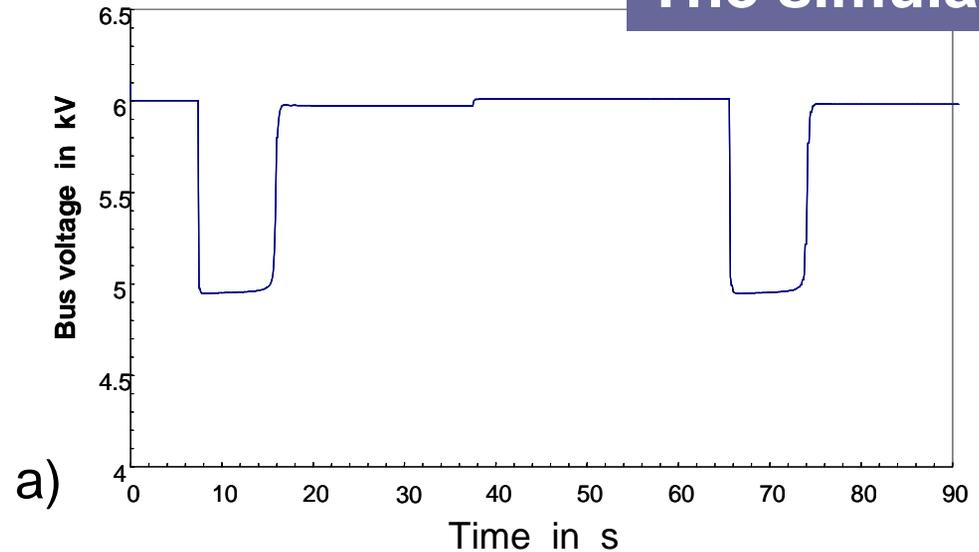


# Models of the auxiliaries

The simulator

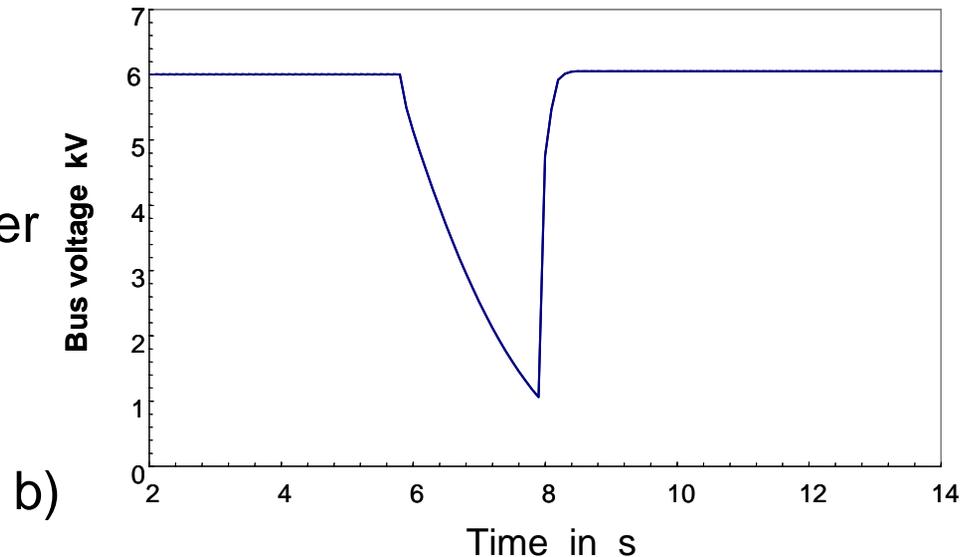
Motors: 3 order model

LV auxiliaries: static model



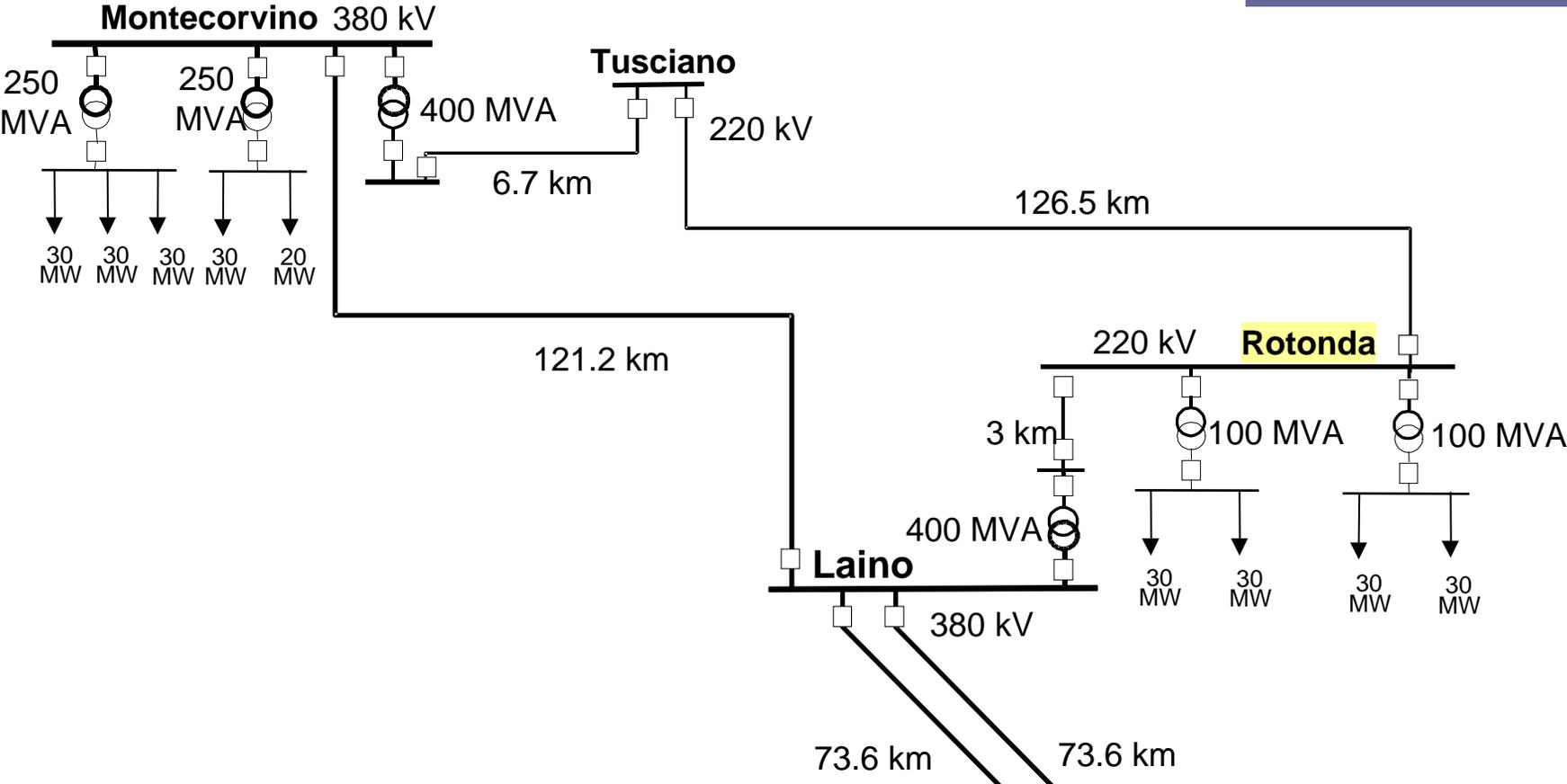
a) Start-up of 2 FW pumps

b) Residual voltage bus transfer

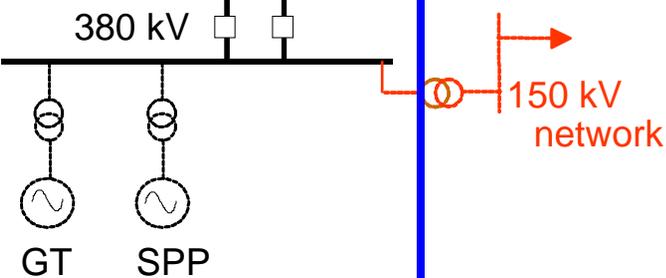


# 380/220 kV network near the power plant

The simulator

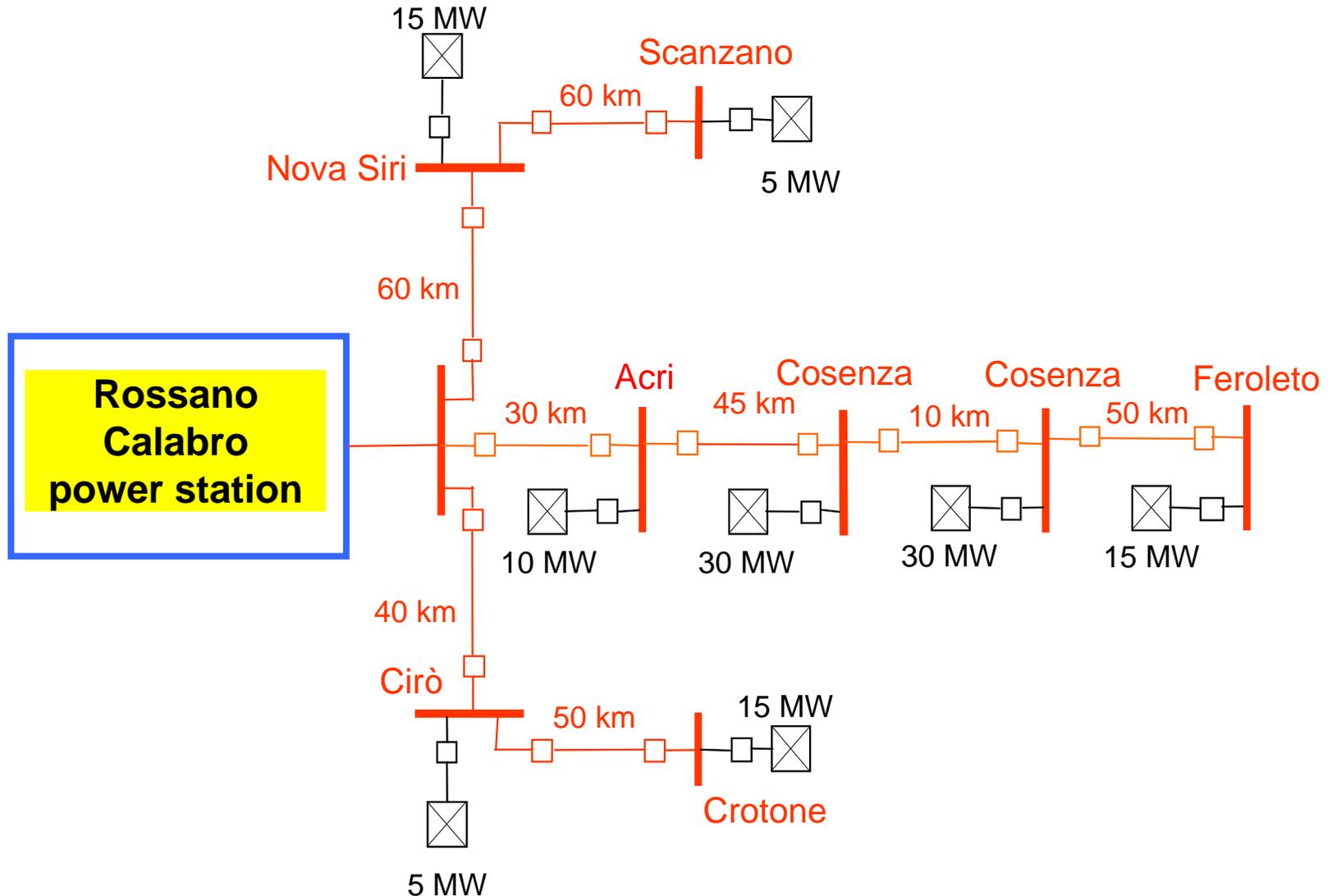


**Rossano Calabro power station**



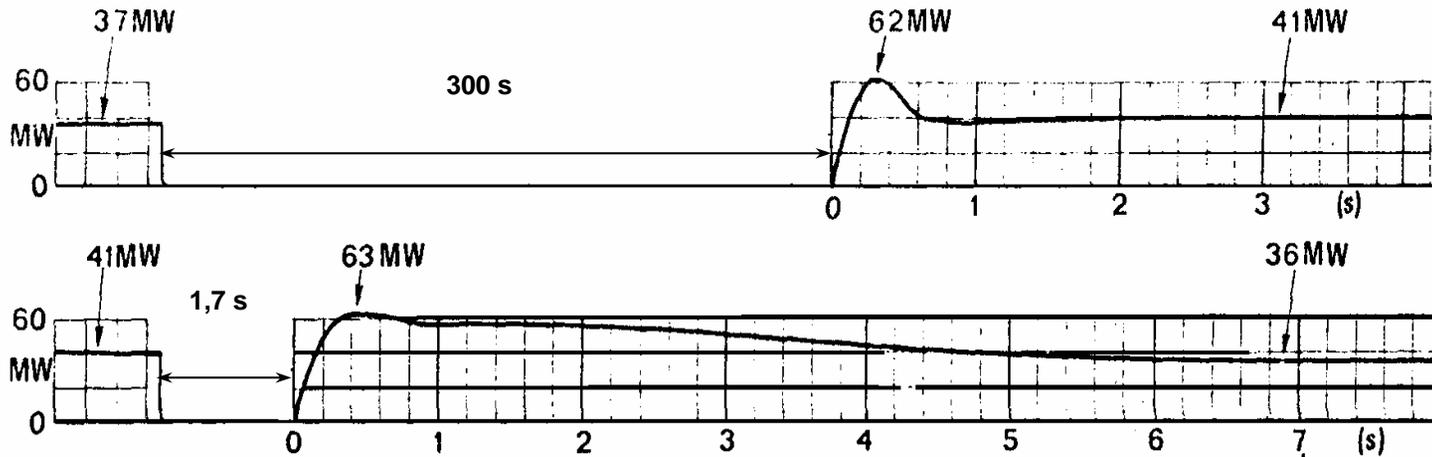
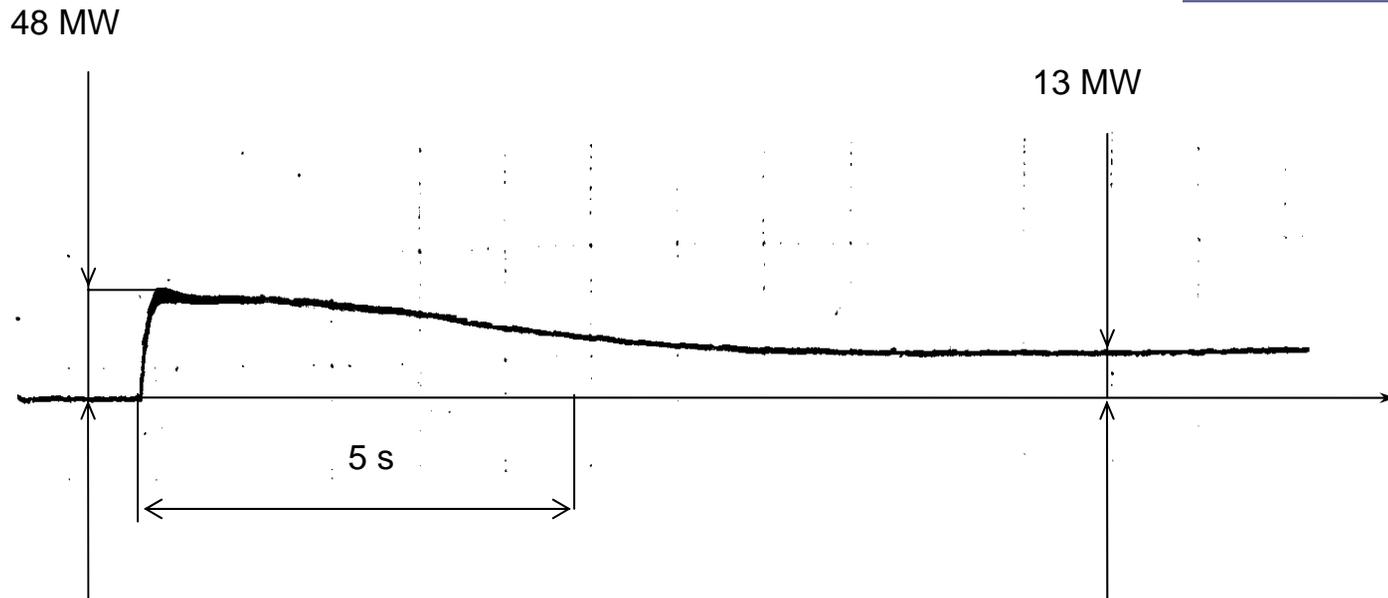
# 150 kV network near the power plant

The simulator



# Ballast load

The simulator

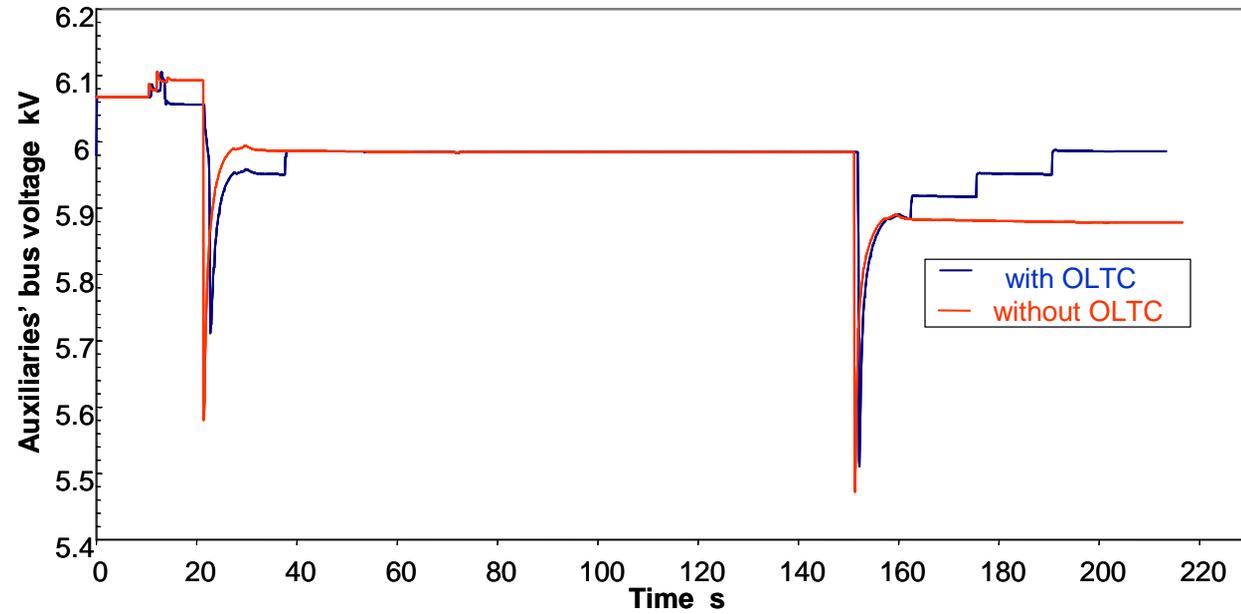


# OLTC model

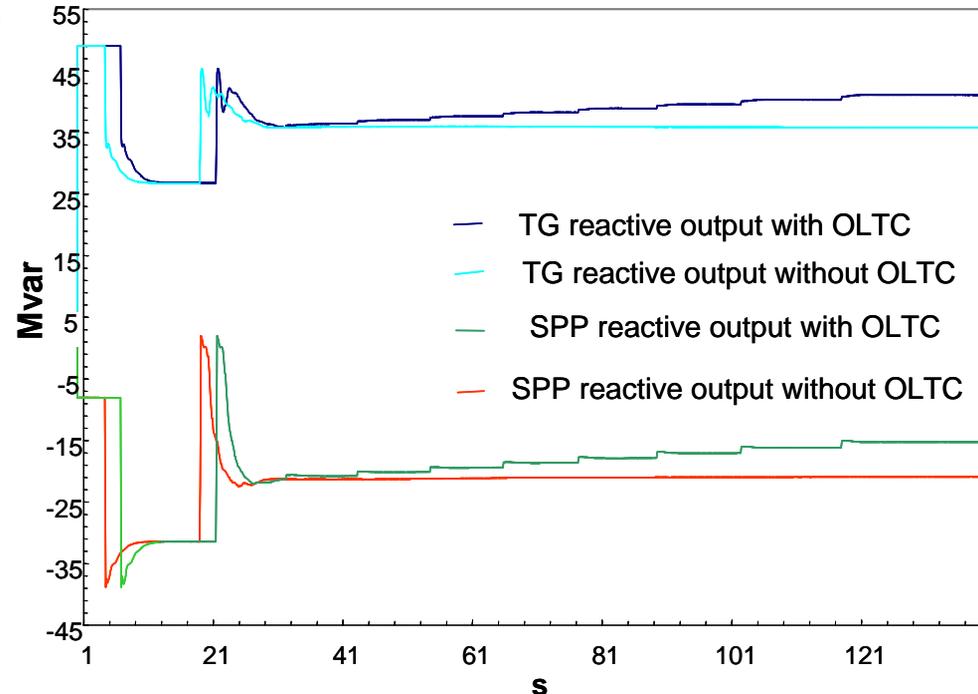
Discrete

Inverse-time delay

a)



a) OLTC of the start-up transformer ( $\pm 16$ ; 0.625%)



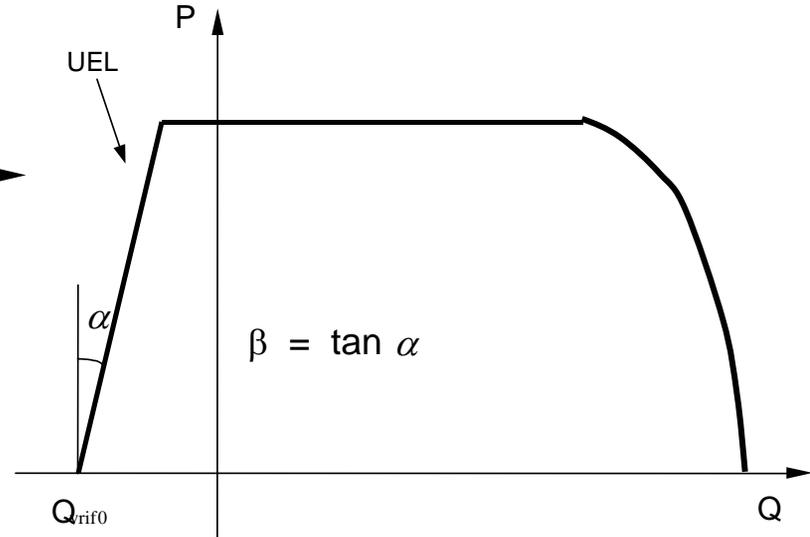
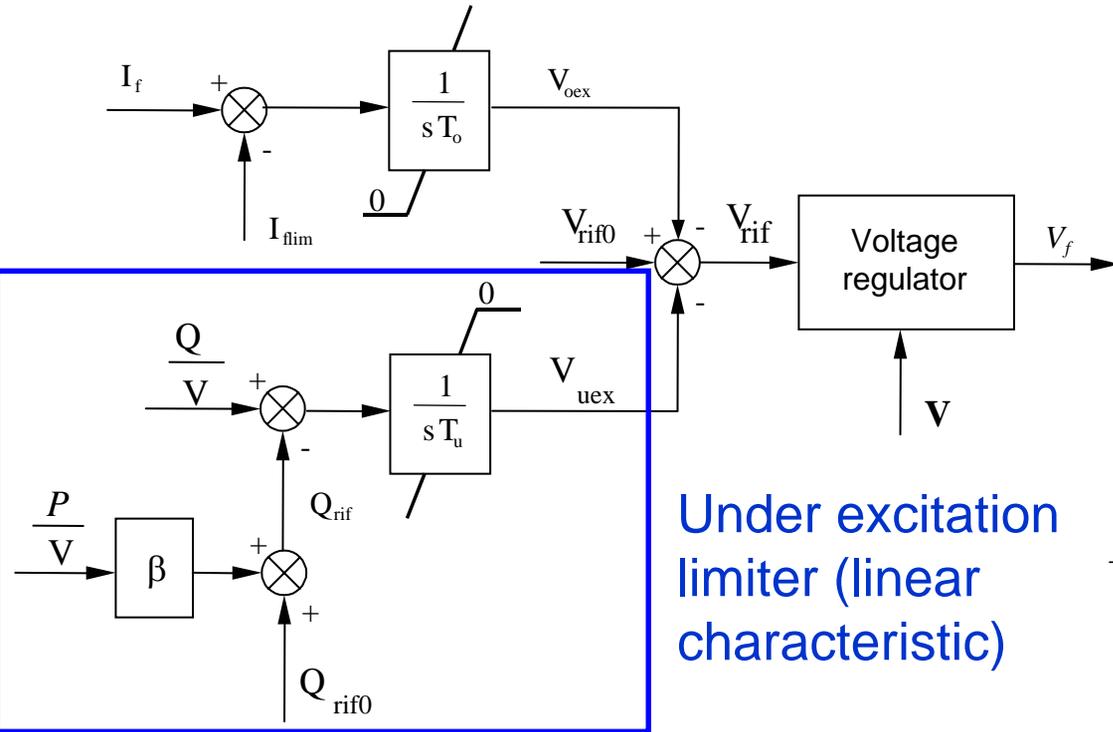
b) OLTC of Rotonda transformer ( $\pm 8$ ; 1.9%)

b)

The simulator

# Model of the excitation limiters

The simulator



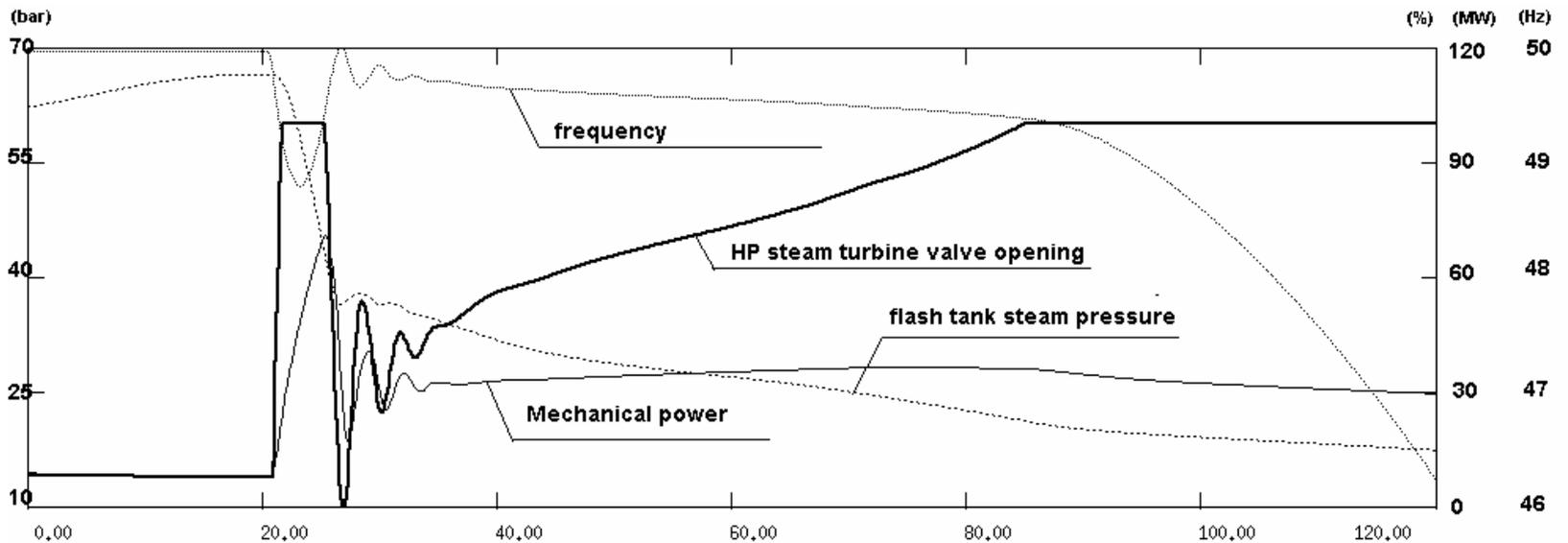
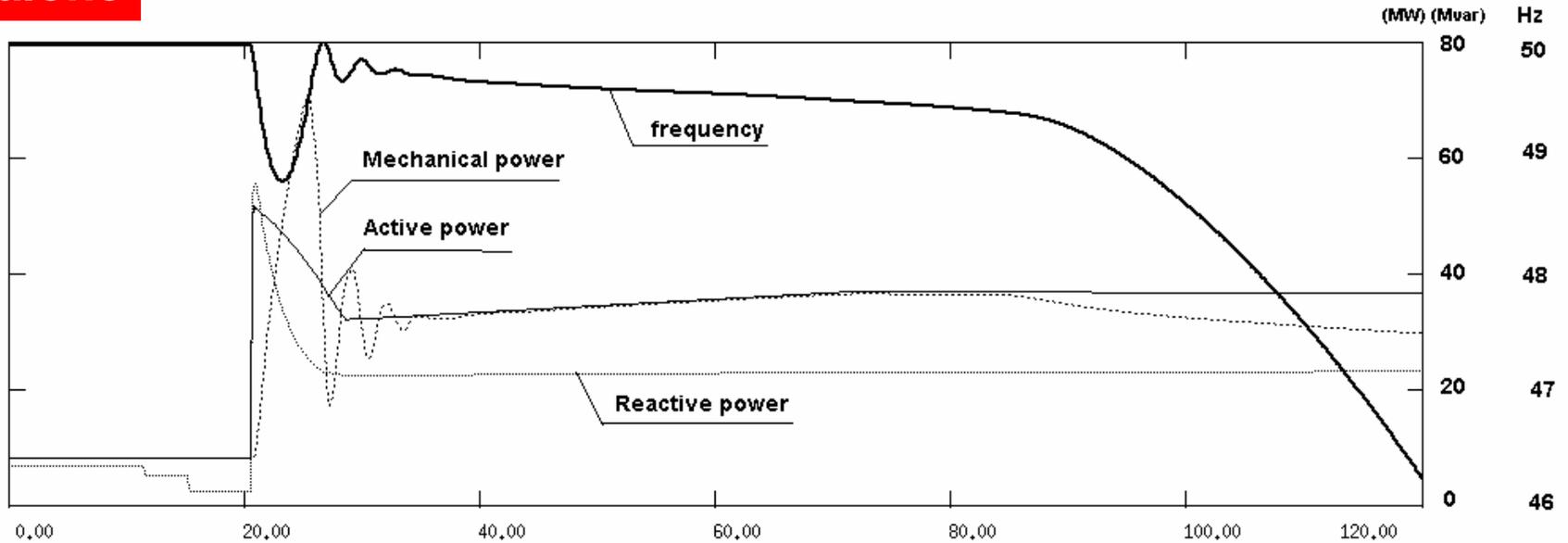
- Generators and power plant auxiliary system **protections**

- abnormal voltages and frequencies
- loss of excitation
- inadvertent energisation

# Pick-up of a 30 MW load

simulations

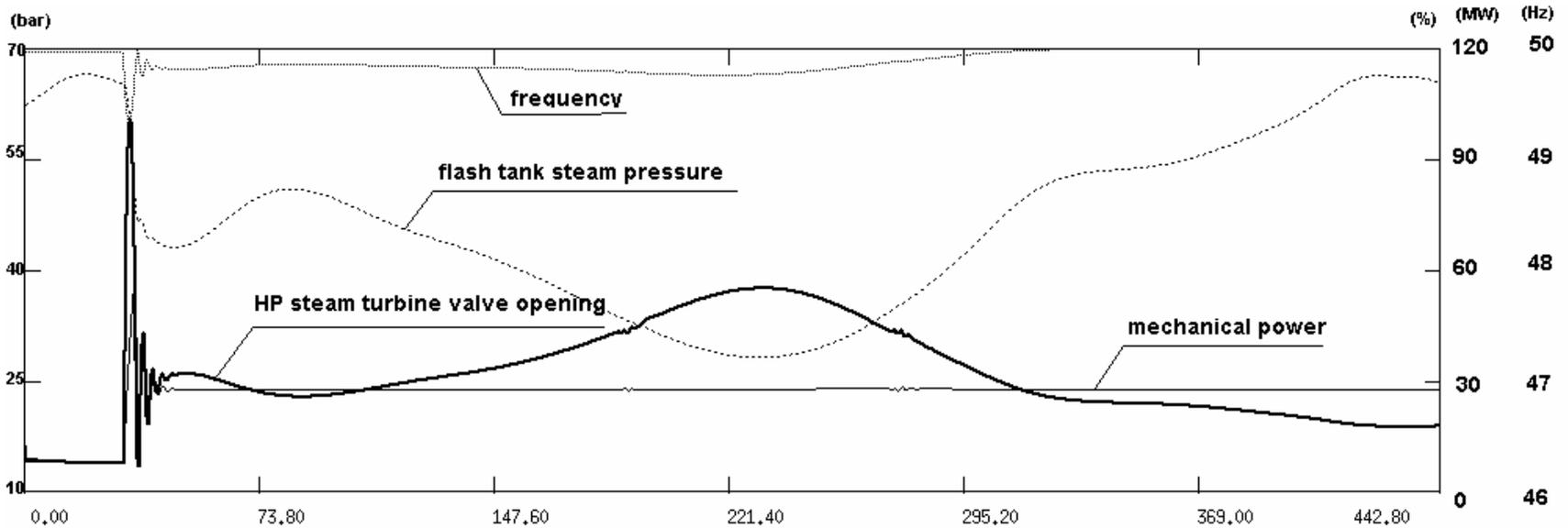
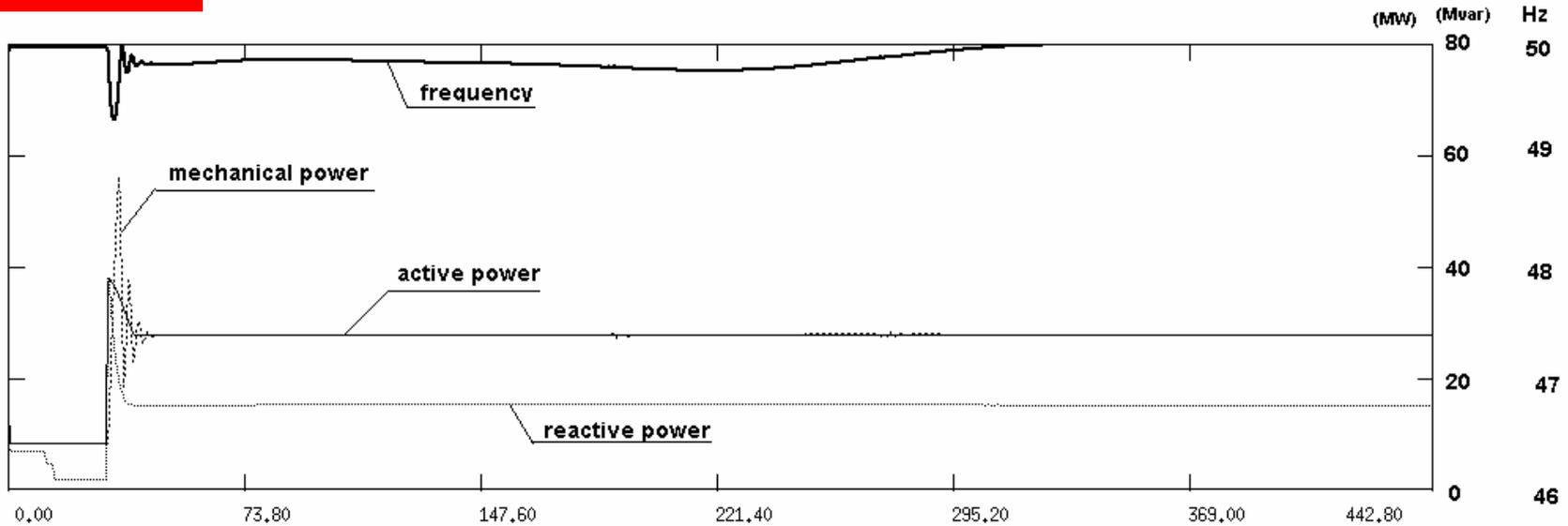
SPP alone



# Pick-up of a 18 MW load

simulations

SPP alone

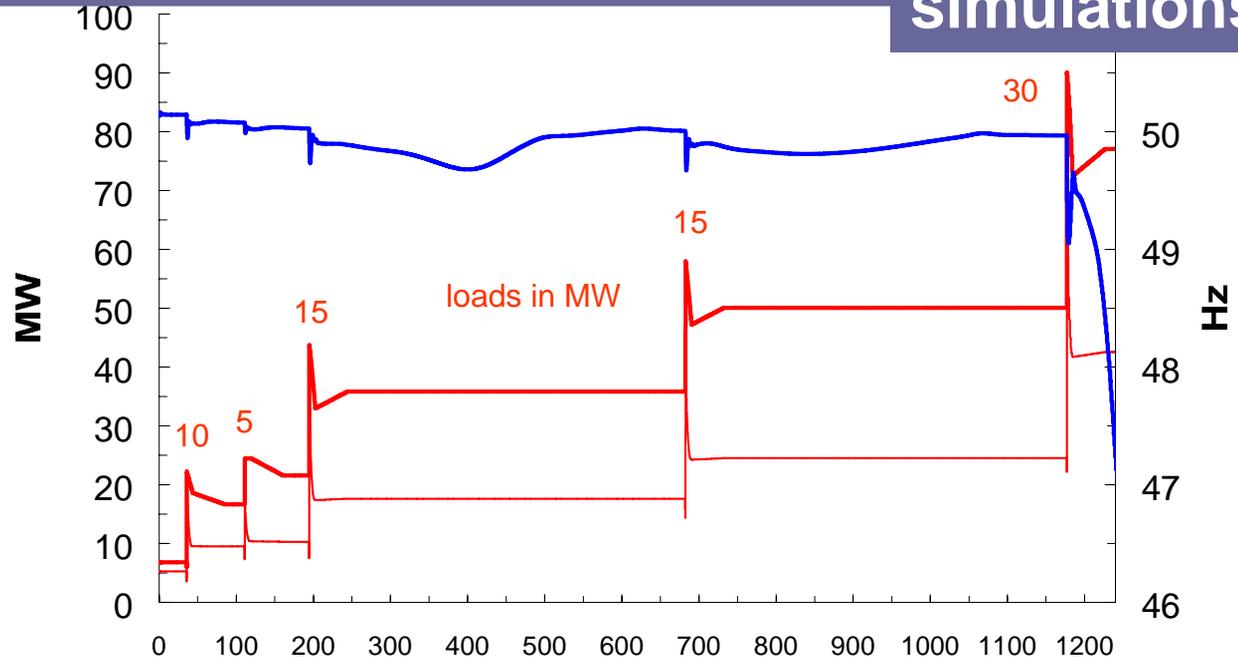


# Pick-up of a 30 MW load (after other four loads)

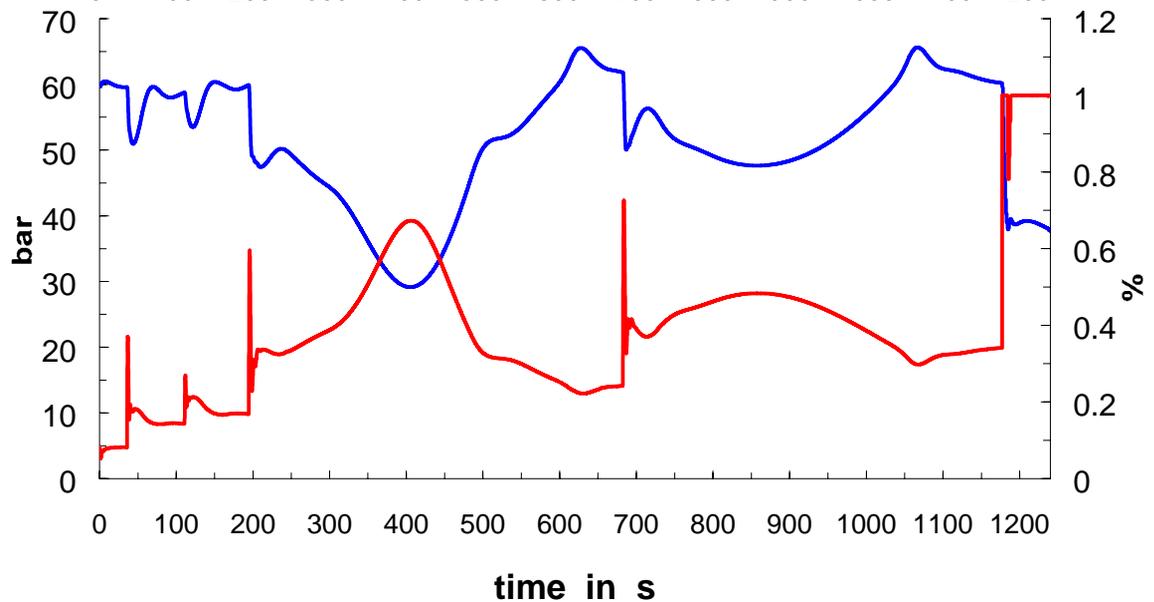
simulations

SPP alone

Frequency  
and  
SPP outputs



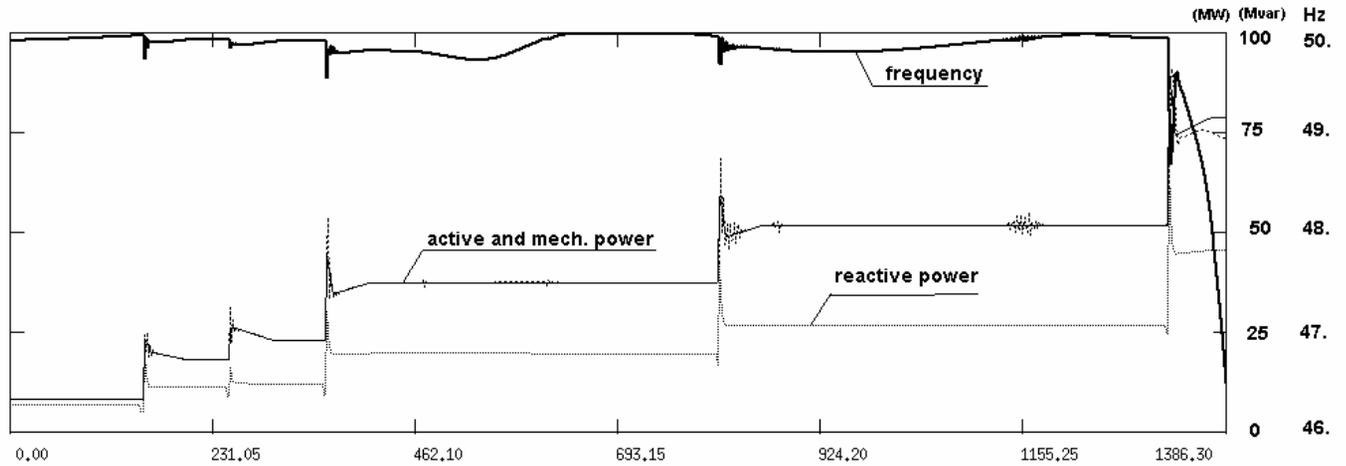
Control valve position  
and  
FT pressure



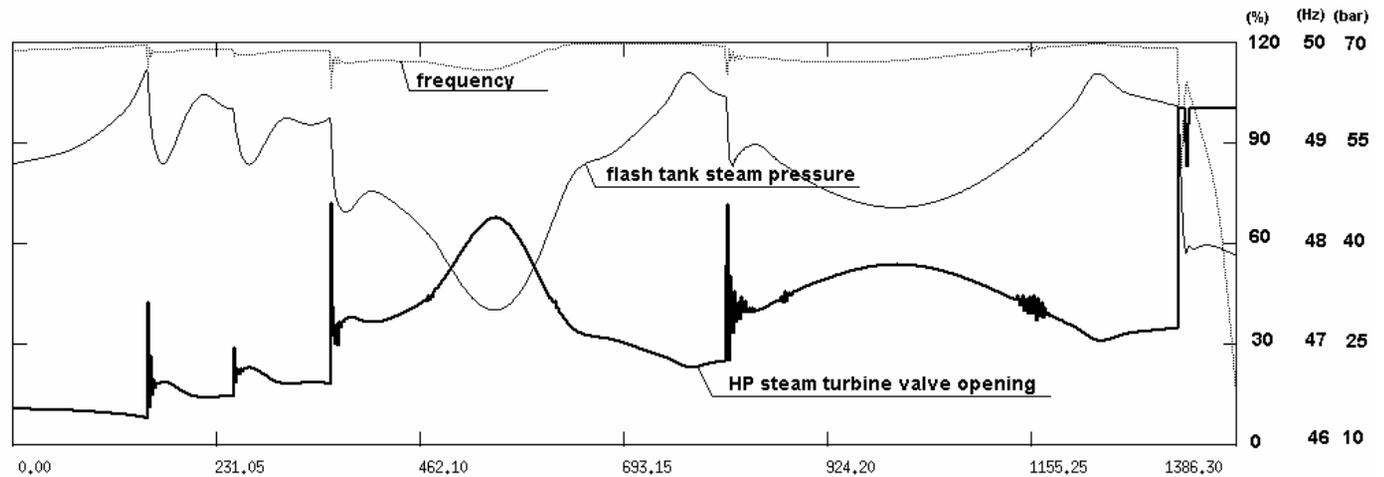
# Pick-up of a 30 MW load (after other four loads)

simulations

**SPP alone**



Frequency  
and  
SPP outputs

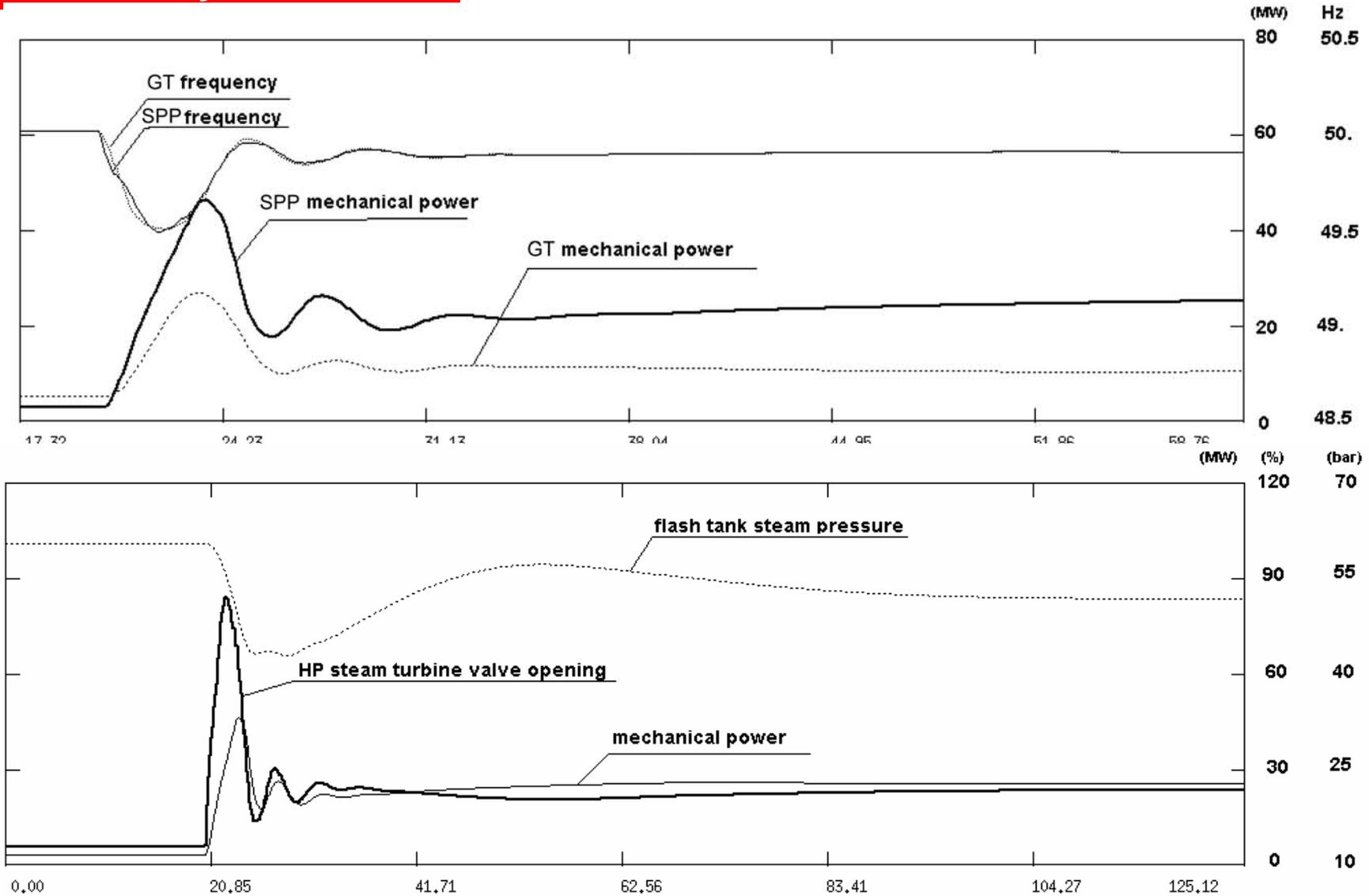


Control valve  
position  
and  
FT pressure

# Pick-up of a 30 MW load

simulations

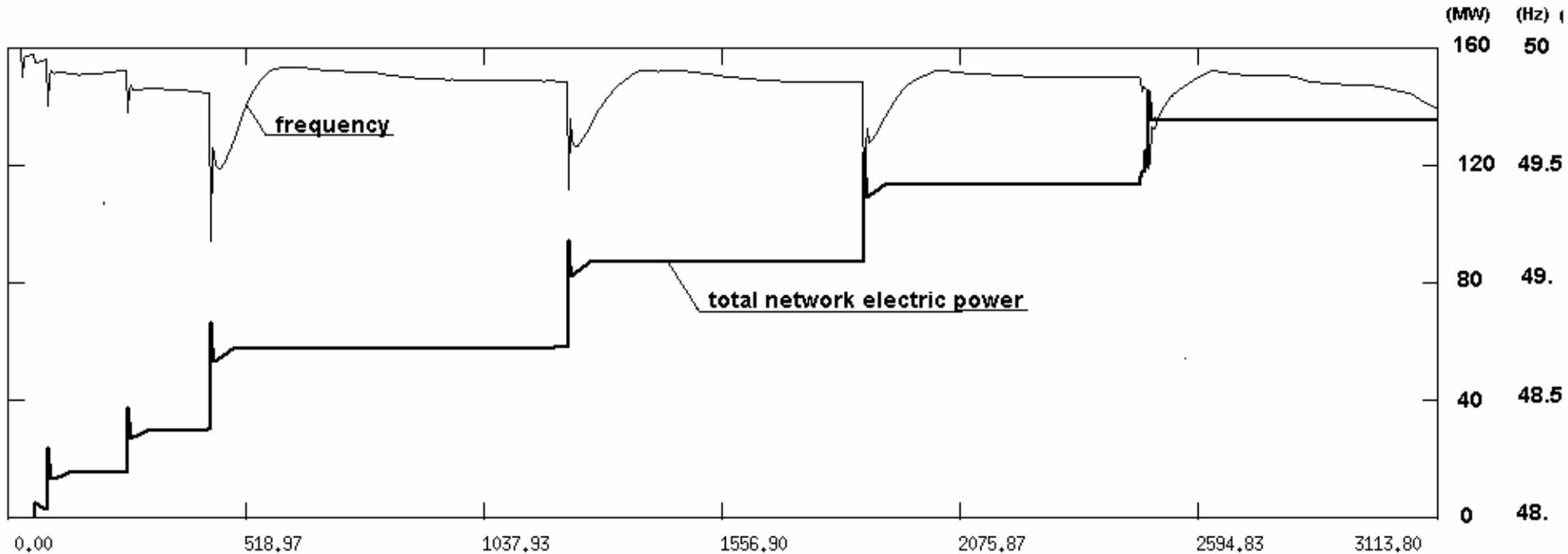
SPP and GT synchronized



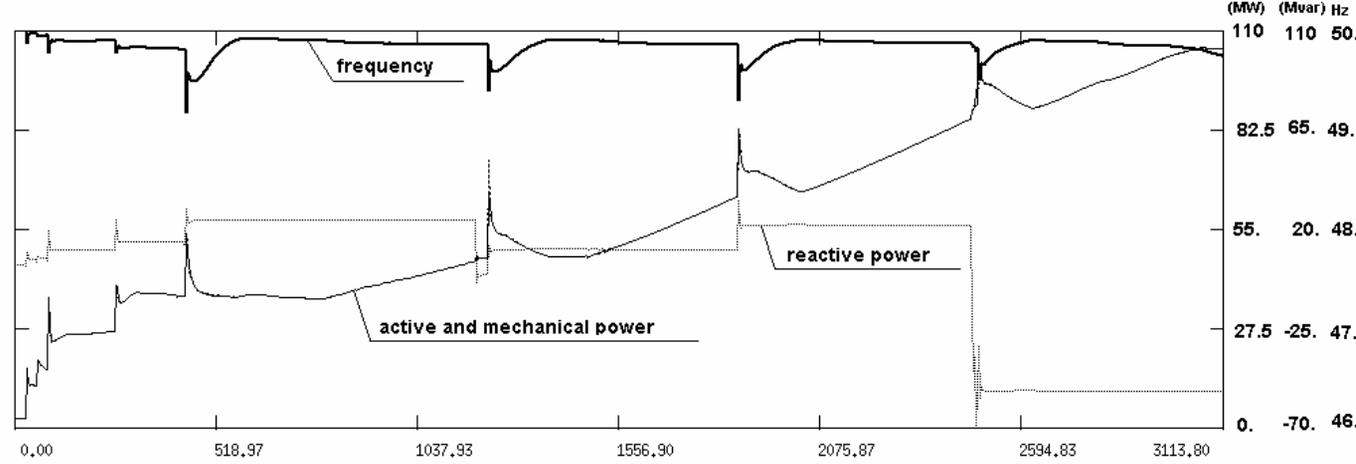
# Power plant ramping

simulations

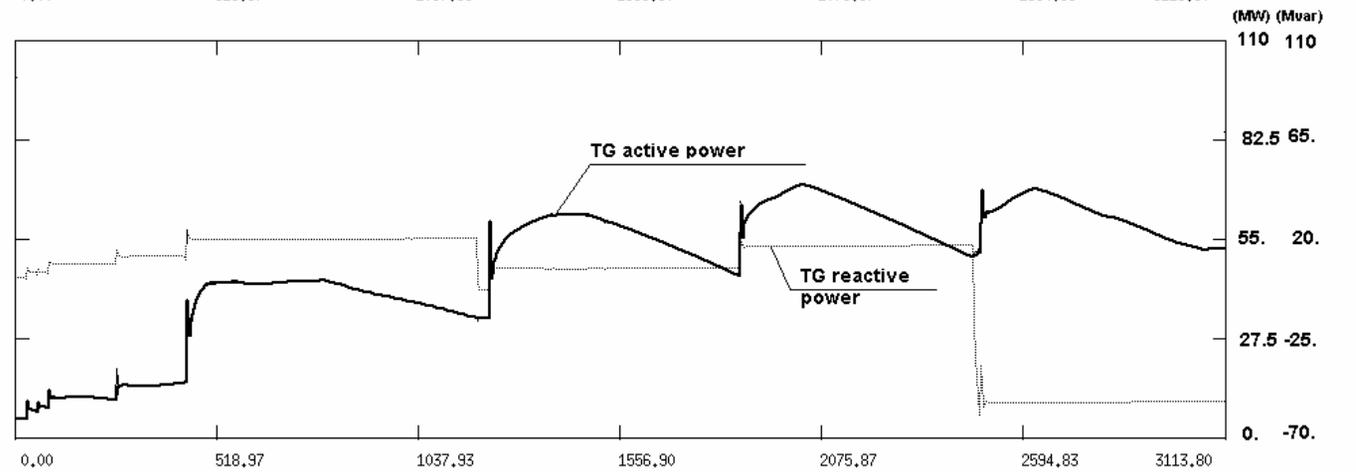
SPP and GT synchronized



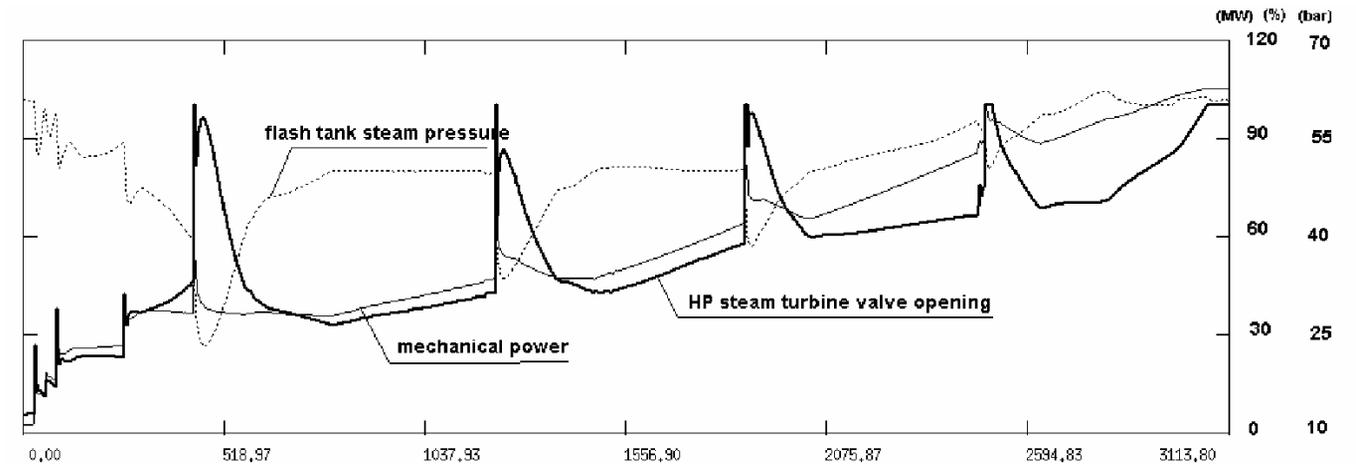
Frequency and SPP outputs



GT outputs



Control valve position and FT pressure



# Conclusions

---

The study carried out has shown that

- The GT section can effectively help the SPP section under the start-up and ramping phases
- A load scheduler control system is crucial to coordinate the load requests to the GT and the SPP generators during the manoeuvre
- The repowered thermoelectric power unit can therefore assume the role of "early-restoration plant".